# SINOPEC

# **4521-1 Refrigeration Compressor Oil**

SINOPEC 4521-1 refrigeration compressor oil is the lubricant dedicated to ammonia refrigeration system and blended with special structured semi-synthetic base oil and high efficiency additive without acid.

#### **Advantages**

- Excellent low temperature fluidity, ensuring little oil entered system returning back to compressor
- Relatively high viscosity index, ensuring good lubricity and sealing of equipment in wide temperature range
- Relatively low acid number, not likely to react with refrigerant to produce harmful matter such as deposit
- O Good rust-proof and anti-corrosion properties, preventing parts of compressor from corrosion

## **Performance Specification**

- The product meets the following specifications:
- Q/SH303 175—2007

#### **Applications**

- Suitable for lubrication of rotary screw, reciprocating and rotary vane compressors in ammonia refrigeration system in food and chemical engineering industries
- $\odot$  Applied temperature range: -35 °C ~ 100 °C, and 130 °C for short period of time

## **Typical Properties**

Items	4521-1 refrigeration compressor oil		
	32	46	68
Kinematic viscosity (40 °C ), mm <sup>2</sup> /s	30.29	45.56	63.54
Viscosity index	120	118	115
Flash point (open), °C	232	236	246
Pour point, °C	-40	-40	-42
Acid number, mgKOH/g	0.01	0.01	0.01
Corrosion (45 <sup>#</sup> steel, 100 ℃, 3hrs)	Qualified	Qualified	Qualified

# **Similar Foreign Products**

As good as CP1009 of CPI company

#### Application Examples

Tests carried out on LG20IIIA screw compressor in a refrigeration plant showed that the product can save more than 5% energy when compared with common mineral oil

## **Special Attentions**

- O not mix with other lubricant, which resulting in the reduction of product performance
- Close the cap in time after each use, keeping moisture, dust away

#### Packing

O To be packed with 4L, 16L, 200L iron barrel or as required by customer



SYNTHETIC LUBRICANTS