# SINOPEC

## **4513 Synthetic Compressor Oil**

SINOPEC 4513 synthetic compressor oil is such that blended with synthetic oil and such additive as anti-oxidizer, etc. It belongs to ISO-L-DAC series according to international classification standard, while being grouped into No.68, No.100, No.150 and No.220 based on kinematic viscosity at 40  $^{\circ}$ C, and is especially suitable for screw type compression system of hydrocarbon gas.

#### **Advantages**

- Excellent chemical stability and heat oxidation stability, preventing oil from damage
- O Not likely to form carbon residue and gummy matter
- O Good anti-corrosion property, ensuring normal operation of equipment
- O Excellent lubricity, reducing wear of equipment
- With water solubility, and low solubility of hydrocarbon gas, preventing from being diluted in operation, keep appropriate operation viscosity, prolonging service life of oil and equipment

#### **Performance Specification**

- The product meets the following specifications:
- Q/SH PRD120—2008

#### **Applications**

Suitable for lubrication of compressor, especially screw compressor, engaged in pressurizing transportation, bottling, separating and recovering of such hydrocarbon gases as natural gas, gas, liquefied propane, chlorine-fluorine derivatives, ethene, bivinyl and vinyl chloride in refinery, oil/gas field, coking plant and mine

#### **Typical Properties**

| Items                                      | 4513 synthetic compressor oil |                |                |               |
|--|-------------------------------|----------------|----------------|---------------|
|  | 68                            | 100            | 150            | 220           |
| Kinematic viscosity, mm²/s<br>100℃<br>40℃  | 68.45<br>14.03                | 19.80<br>101.0 | 28.87<br>151.2 | 39.4<br>221.5 |
| Viscosity index                            | 214                           | 220            | 227            | 231           |
| Flash point, °C                            | 261                           | 264            | 269            | 271           |
| Density (20 °C), g/cm <sup>3</sup>         | 1.0125                        | 1.0312         | 1.0402         | 1.0424        |
| Freezing point, °C                         | -49                           | -46            | -42            | -40           |
| Corrosion (T <sub>2</sub> Cu, 100°C, 3hrs) | 1b                            | 1b             | 1b             | 1b            |



### **Similar Foreign Products**

For applications as screw type compression system of hydrocarbon gas, this product performs as good as SUMMIT PGS-100, SHELL MO-DRELA GS, AGIP DICREA S150, CPI CP-1508-100 and CP-1507-100, etc

#### **Application Examples**

- An ethene plant successfully replaced dedicated oil with this product for its imported large-sized YORK compressor, reducing cost on oil consumption a lot in the meantime.
- O An ethene plant has applied this product on YORK propane compressor for many years, and the result is satisfactory
- A refinery applied this product for imported screw type compressor which taking the low-pressured gas of torch recovery system as media. The oil, with a long service life, met requirements on lubrication of this compressor
- Enric compressor of a gas station operated very well when compressing natural gas with the help of this product

#### **Special Attentions**

- O not mix with other kind of oil, and do clean the lubricating system before use to avoid contamination
- O Close the cap in time after each use, keeping moisture, dust away
- Material compatibility test should be carried out when used in lubricated part in contact with non-metallic material, such as rubber, plastic and paint

#### Packing

◎ To be packed with 3.5kg plastic drum, 16kg/220L iron barrel or as required by customer