

FLENDER GEAR UNITS

Approval of Gear Oil

No. A-SI-20131108

Date of expire: 11 January 2018

For the gear oil
with the base oil
with a viscosity range of
for sale by the company

Great Wall AP-S
PAO Group IV
ISO VG 220 - 680
Lubricant Company, Sinopec Corp

the compliance with the CLP quality in accordance with DIN 51517-3 is guaranteed by the selling company.
The selling company has had performed the following tests according to the

Specification of oil approvals for FLENDER gear units , Rev. 13 for Helical-, Bevel- and Planetary gear units

with the mentioned oil. The test results were presented to Siemens.

- FZG scuffing test (A/8.3/90) in accordance with DIN ISO 14635-1
- FE-8-rolling bearing test (D-7,5/80-80) in acc. with DIN 51819-3
- Compatibility with gear unit internal coatings P22-8050 and Nuvopur Aqua Primer 510.1.6.1400
- Compatibility with Loctite 128068 liquid sealing compound
- Compatibility with elastomer seal material 75 FKM 260466, 72 NBR 902 & 75 FKM 585 - static test
- Compatibility with elastomer shaft seals 72 NBR 902 and 75 FKM 585 - dynamic test
- Flender oil foaming test according GG-V 425
- Micropitting test FVA 54 I-IV

- Double speed FZG scuffing test A/16.6/90 similar like DIN ISO 14635-2

According to the presented test results, the conditions demanded by Siemens were satisfied.

We therefore recommend the using of the above mentioned oil for our following gear units

Helical-, Bevel- and Planetary gear units

Bocholt, 08-11-2013



Dr.-Ing. Gerhard Gajewski
Siemens AG
Mechanical Drives
Quality, Lubricant Management



Michael Knoblich
Siemens AG
Mechanical Drives
Quality, Product Safety